



FulTrol® Pilot Temperature Controller DT-700 Series



Model DT-700-A1 Direct
Model DT-700-A2 Reverse

GENERAL DESCRIPTION

Robertshaw's DT-700 Series Pilot Temperature Controllers provide accurate, dependable temperature control when used with various final control elements such as valves, switches, dampers, air motors, etc. in pneumatic control systems. Such systems, depending on relative action of pilot and final control element, may control either heating or cooling or both heating and cooling, and may be arranged so that valves will either open or close on loss of pilot supply pressure.

SPECIFICATIONS

Control Action Direct (output pressure increases with increase in temperature at sensing element) or Reverse. Control action is field reversible.

Temperature Ranges -50 to +150° F, 50 to 250° F, 150 to 350° F, 10 to 120° C, or specify any 200° F or 110° C span.

Temperature Adjustment Knob and dial. Dial graduated in degrees F over 200 F spans. (Equivalent degrees C graduations available.)

Over-run Protection Protected to 700° F

Proportional Band Adjustment .. 5° F @ (2-1/2 psi/° F) to 25° F (1/2° F)

Pilot Supply Air, gas, low viscosity oils.*
(When ambient temperature is sub-freezing, very dry air must be used.)
*(CAUTION: Oil can be used only when controlled temperature is between 40 and 180° F.)

Pilot Supply Pressure ... 18 to 20 psi normal; 40 psi max

Pilot Consumption Air – 12 SCFH maximum

Output (Control) Pressure 3-15 psi standard; 5-25 psi or 6-30 psi available by increasing pilot supply pressure to 30 and 35 psi respectively.

Bulb Pressure Limitation 300 psi @ 300° F, 200 psi @ 600° F. For higher pressures use bulb well No. 97181-A1.

Pressure Gages (two supplied) Dual scale dials graduated 0-30 psi and 0-2.1 kg/cm².

Materials:

- Bulb** Type 304 stainless steel welded to stainless steel fitting.
- Actuating Rod (inside bulb)** Invar, nickel plated
- Pilot Valve** Type 303 stainless steel
- Housing and Other Parts** Brass or bronze

Features and Benefits:

- **Non-Indicating Type for Pneumatic Control Systems.**
- **Ranges to 350° F.**
- **Control Point Adjustable over 200° F Spans.**
- **“Overrun” Temperature Protection.**
- **Adjustable Proportional Band.**
- **Control Action Easily Field Reversible.**
- **Simple, Straight Forward Design, No Levers or Pivots.**

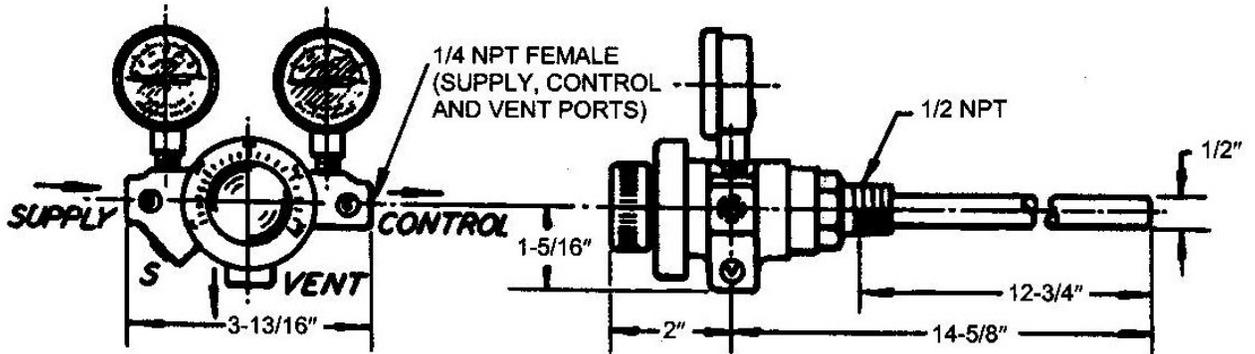
Connections:

- Supply** 1/4" NPT
- Control** 1/4" NPT
- Vent** 1/4" NPT*

*(Controller supplied with a plug in the vent port. The plug has a small hole to bleed air.)

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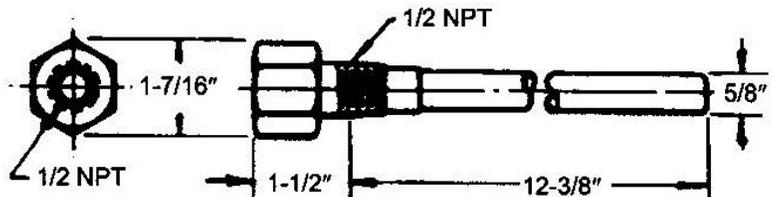
Dimensions



DT-700 Controller

Bulb Well No. 97181-A1

For FulTrol bulb where high pressure or extreme corrosives are encountered. Stainless steel. Maximum non-shock pressure: 1000 psi at 150° F, 750 psi at 350° F.



OPERATION

The FULTROL controller uses the familiar rod and tube principle to control the pilot pressure applied to final control devices such as diaphragm control valves as temperature around the sensing element (bulb) rises and falls.

On temperature rise, the stainless steel tube which forms the outer member of the sensing element increases in length. Its outer (moving) end is connected to the pilot valve by an inner invar rod which has a very low coefficient of expansion. Thus the pilot valve is repositioned by movement of the stainless steel tube, and pilot output (control) pressure is proportional to temperature changes. With a direct-acting controller, output pressure increases with rising temperature. A reverse-acting controller produces decreasing output pressure as temperature rises.

Fig. 1 shows the internal schematic of the pilot controller. The thermostatically actuated pilot valve is in the vent line. Supply pressure is admitted through an adjustable orifice, the setting of which determines the controller's proportional band. On direct acting models, low temperature at the sensing bulb gives maximum vent valve opening to increase the rate of bleed beyond the capacity of the orifice and thus the output pressure passed through to the final control device is decreased. With the pilot valve reversed, flow through the vent port is reduced to a minimum with low temperatures and supply pressure flowing through the adjustable orifice exits through the output port until output pressure approaches supply pressure values.

ACCESSORIES

PRESSURE REDUCING VALVE No. 97478 - Reduces air supply to 18 psi for operation of control valves, etc. Includes filter and drip well. 1/4" NPT female connections. Hex head adjusting screw or bakelite knob furnished as specified.

BOOSTER RELAY No. CR-100-A1 - Gives faster response on pneumatic systems requiring substantial air volume. All connections are 1/4" NPT female.

CONTROL VALVES

Suitable for steam, gas, oil, water or other fluids. Valve sizes 1/4" thru 4". Both bellows actuated and diaphragm actuated types available.

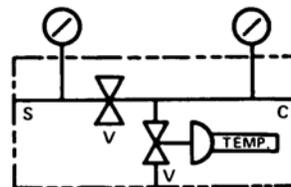


Figure 1

APPLICATIONS

These application diagrams illustrate the use of the FulTrol Pilot Controller with Robertshaw's No. VC-230A and VC-231A diaphragm control valves. In all cases, the temperature sensing element of the FulTrol is assumed to be in the medium under control.

HEATING

| FulTrol Action | Control Valve Type | Valve Action On Rising Temperature | Valve Position Pilot Supply Failure |
|----------------|--|------------------------------------|-------------------------------------|
| Direct | VC-230A w/ D.A. Valve VC-231A w/ R.A. Valve | Closes | Opens |
| Reverse | VC-230A w/ R.A. Valve VC-231A w/ D.A. Valve | Closes | Closes |

COOLING

| FulTrol Action | Control Valve Type | Valve Action On Rising Temperature | Valve Position Pilot Supply Failure |
|----------------|--|------------------------------------|-------------------------------------|
| Direct | VC-230A w/ R.A. Valve VC-231A w/ D.A. Valve | Opens | Closes |
| Reverse | VC-230A w/ D.A. Valve VC-231A w/ R.A. Valve | Opens | Opens |

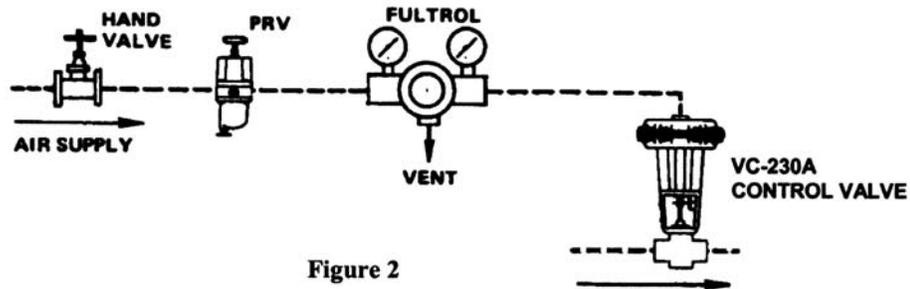


Figure 2

HEATING AND COOLING

One air-to-close control valve and one air-to-open valve positioned by a direct-acting or reverse-acting FulTrol Pilot Controller, provide temperature control of a solution that must be heated to a specified point and then maintained at that temperature by a cooling means. Viz.; chrome plating process.

| FulTrol Action | Control Valve | | Valve Action On Rising Temperature | | Valve Position Pilot Supply Failure | |
|----------------|--|--|------------------------------------|-------|-------------------------------------|--------|
| | Heating Valve | Cooling Valve | A | B | A | B |
| Direct | VC-230A w/ D.A. Valve VC-231A w/ R.A. Valve | VC-230A w/ R.A. Valve VC-231A w/ D.A. Valve | Closes | Opens | Opens | Closes |
| Reverse | VC-230A w/ R.A. Valve VC-231A w/ D.A. Valve | VC-230A w/ D.A. Valve VC-231A w/ R.A. Valve | Closes | Opens | Closes | Opens |

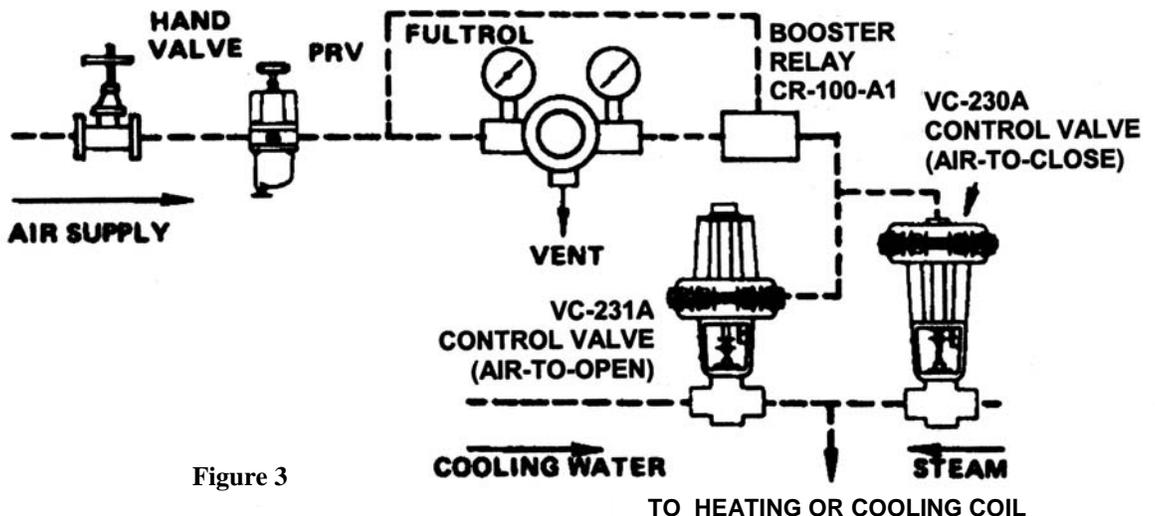
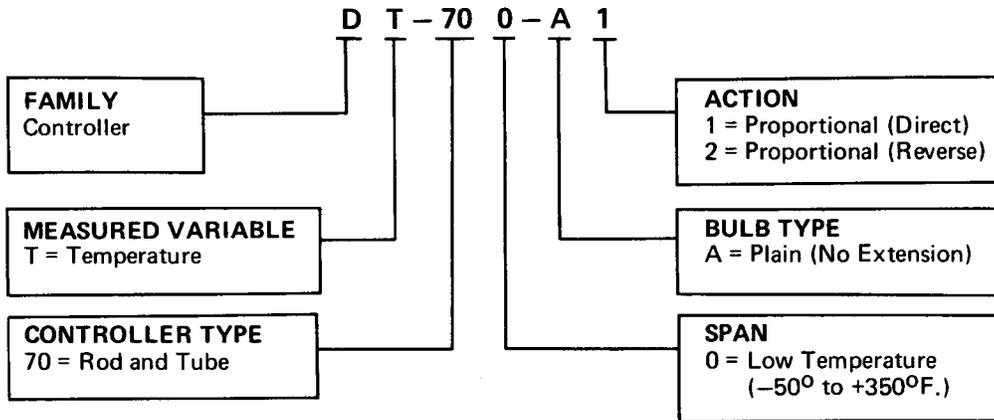


Figure 3

MODEL IDENTIFICATION



HOW TO ORDER

Specify:

1. FulTrol model number (See model Ident.)
2. Quantity
3. Temperature Range
4. Control action (Direct- or Reverse-acting)
5. Operating pressure
6. Supply medium
7. Corrosive conditions, if any
8. Accessories
9. Invoicing and Shipping instructions.



U.S.A. & Canada

Robertshaw Industrial Products
1602 Mustang Drive
Maryville, Tennessee 37801
Phone: (865) 981-3100 Fax: (865) 981-3168
<http://www.robertshawindustrial.com>

Exports

Invensys Appliance Controls
1701 Byrd Avenue
P.O. Box 26544
Richmond, Virginia 23261-6544
Phone: (804) 756-6500 Fax: (804) 756-6561

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